

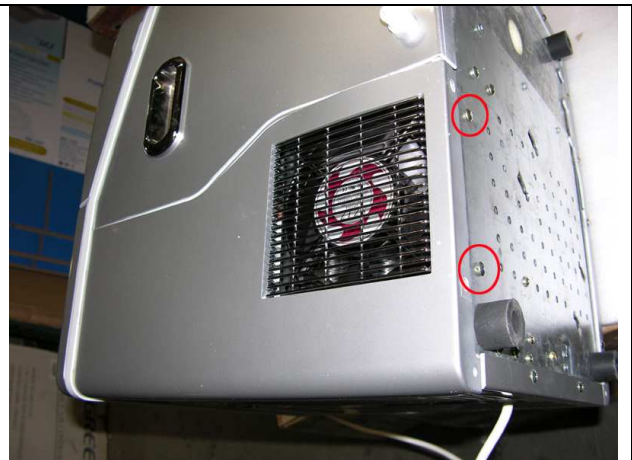
## MODEL: IM-100

### Instruction on Replacing the Water Tray

1. Remove the two screws from the bottom at each side (IMG-01 & IMG02) and take off the side housing.
2. Remove the two screws on each side under the top cover (IMG-03 & IMG-04). Remove the top cover (IMG-05).
3. Remove the two screws beside the synchronize motor (IMG-06) and take off the motor (IMG-07).
4. Remove the two screws for the stainless coil (IMG-08).
5. Lift up the stainless coil (IMG-09). **IMPORTANT: Please be careful when lifting up the stainless coil. Do not bend it more than 35 degree. If the coil cracks, refrigerant will leak out.**
6. Remove the screw at the center of the switch (IMG-10) and remove the plastic piece (IMG-11).
7. Locate the water tray lock (IMG-12) and push the locks towards the center (IMG-13) to release the water tray (IMG-14). Remove the water tray (IMG-15).



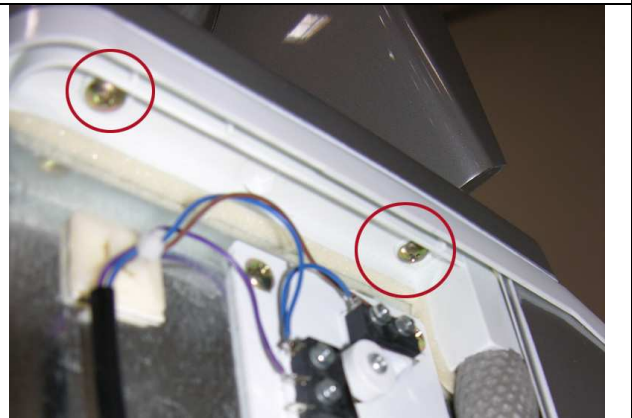
<IMG-01>



<IMG-02>



<IMG-03>



<IMG-04>



<IMG-05>



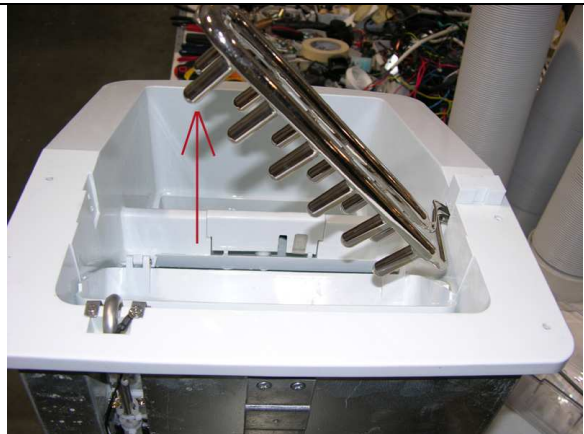
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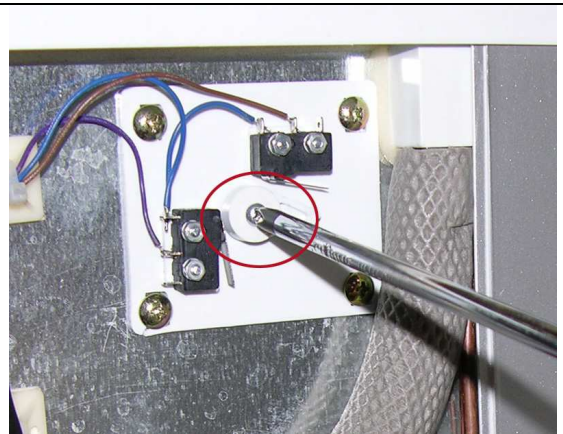
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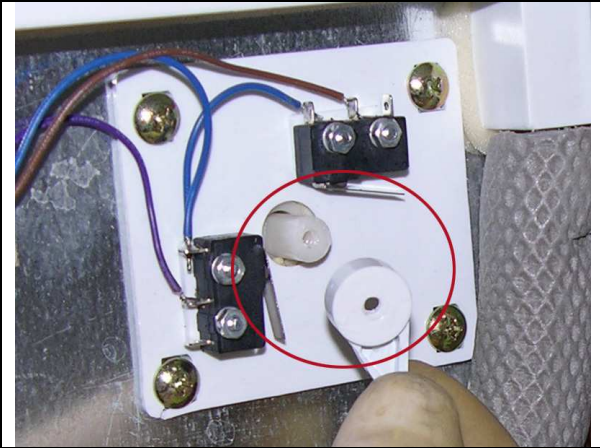
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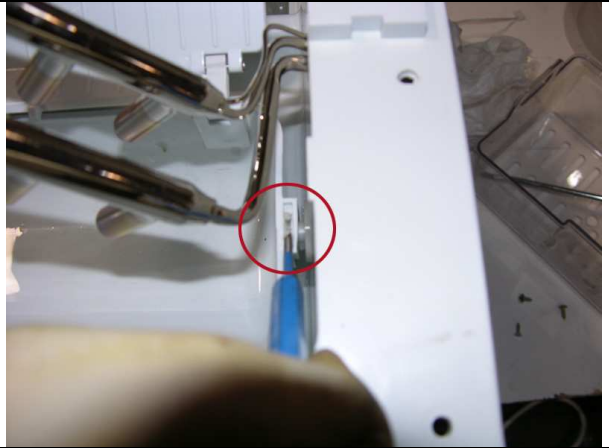
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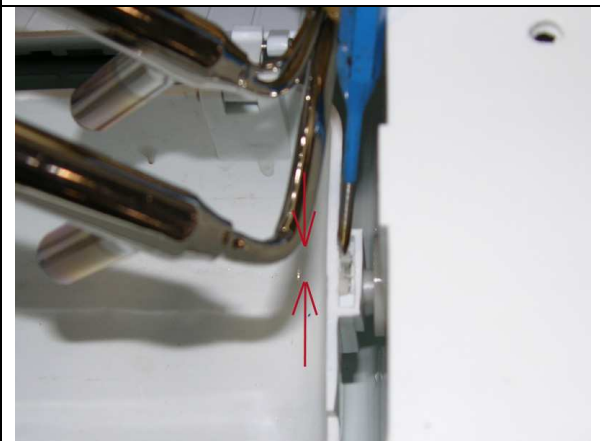
<IMG-10>



<IMG-11>



<IMG-12>



<IMG-13>



<IMG-14>



<IMG-15>

